

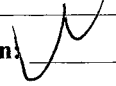
DUPLICATE

Work Order ID 83023

\*83023\*

May-22-12 1:50:26 PM

Item ID: D206-642-211 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Skidtube LH  
Start Date: 4/12/12 Start Qty: 1.00 \*1\* Cust Item ID:  
Required Date: 4/26/12 Req'd Qty: 1.00 \*1\* Customer:  
Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start \*NR1\*  
QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

100

0.00

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP206-642-211 CHG006

JB 5/21/12

9/4/12 MCL 12-5-23

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

1 12/03/23 JB

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*


QC

Quality Control

Memo

0.00

5/21/12



May-22-12 1:50:26 PM

**Item ID:** D206-642-211

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

**Item Name:** Skidtube LH

**Start Date:** 4/12/12      **Start Qty:** 1.00      **\*1\***

**Cust Item ID:**

**Required Date:** 4/26/12      **Req'd Qty:** 1.00      **\* 1 \***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

**\*130\***

### Packaging

0.00

## Packaging

## Memo

### Packaging

Identify and pack for shipping as per PPP D206-642-211 Location:

$$\overline{\text{lev}}_F$$

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

0.00

QC

## Memo

## Quality Control

MF  
12-05-29

# Picklist Print

May-22-12 1:50:25 PM

Page 1

Work Order ID: 83023

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J04.08.06Revised Step 4 per CHG003KJ/JLMJ04.08.06  
IPP Rev:K 07-12-04 ECN 1080p DD verified by: IPP rev L 10.02.02 per IIN rev  
M EC verified by: JLM IPP REV:M 11.11.17 PER IIN REVO DD VERF;EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>D206-642-241</b> Replacement Skidtube		Manufactured	No			110	Each	0.0000	1	1			
<b>D206-651-041</b> 206A/B GHW		Manufactured	No			110	Each	20.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		5							
				79558		5							
				FG125		15							
				83042		15							
<b>D2665-1</b> Saddle, LH Fwd Aft Out 206		Manufactured	No			110	Each	5.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST436		5							
				82374		5							
<b>D2666-1</b> Saddle, LH Fwd Aft In 206		Manufactured	No			110	Each	3.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST426		3							
				60870		3							
<b>AN3-41A</b> Bolt		Purchased	No			110	Each	433.0000	8	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST354		433							
				120498		83							
				121162		150							
				121243		200							

78393  
JB

83042  
JB

82374  
JB

60870  
JB 12/05/23

120498  
JB

# Picklist Print

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Work Order ID: 83023

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

**D2652**  
Bushing

Manufactured No

110 Each 659.0000

**16**

16

✓

*JB*

## Location

## Loc Qty

## Loc Code

FG 44  
31985 44  
ST013 615  
73836 36  
81951 61  
83744 518

*83744*

*5*

**MS21042L3**  
Nut

Purchased No

110 Each 2,480.0000

**8**

8

✓

*JB*

## Location

## Loc Qty

## Loc Code

ST300 2480  
117885 32  
119017 1060  
119075 138  
121349 345  
121444 905

*121349*

*5*

**AN960JD10**  
Washer

NAS1149D0363J Purchased

No

110 Each 0.0000

**8**

8

✓

*JB*

**AN5-7A**  
Bolt

Purchased No

110 Each 2,589.0000

**4**

4

✓

*JB*

## Location

## Loc Qty

## Loc Code

ST337 2589  
119017 2589

*119017*

*5*

**AN5-11A**  
Bolt

Purchased No

110 Each 492.0000

**4**

4

✓

*JB*

## Location

## Loc Qty

## Loc Code

ST337 492  
118191 13  
119512 479

*119512*

*5*

**AN960JD516**  
Washer

NAS1149D0563J Purchased

No

110 Each 0.0000

**8**

8

✓

*JB*

*12/05/23*

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Shop Packet Print

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# Picklist Print

May-22-12 1:50:26 PM

Work Order ID: 83023

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

AN4-6A

Bolt

Purchased No

110 Each 1,687.0000 12 12

Location Loc Qty Loc Code

355 395  
121631 395  
ST356 1292  
119017 792  
121243 500

121631 S

AN960JD416

Washer

NAS1149D0463J

Purchased No

110 Each 30.0000 24 24

Location Loc Qty Loc Code

ST351 30  
116289 10  
119097 20

121255 S

MS210421L4

Nut

Purchased No

110 Each 4,650.0000 12 12

Location Loc Qty Loc Code

ST300 4650  
119075 125  
121011 1262  
121444 2963  
121652 300

121011 S

AN6-44A

Bolt

Purchased No

110 Each 69.0000 2 2

Location Loc Qty Loc Code

ST343 7  
119127 7  
st510 62  
119036 62

119306 S

JB 12/05/23

# Picklist Print

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Work Order ID: 83023

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Nut

Purchased

No

110

Each

658.0000

2

2

## Location

## Loc Qty

## Loc Code

ST300

658

117677

25

118384

3

118927

48

119075

382

120308

200

119075 S

AN960JD616

Washer

NAS1149D0663J

Purchased

No

110

Each

0.0000

4

4

121243 S

AN4GSA

BOLT

Purchased

No

110

Each

199.0000

0

1

2B

## Location

## Loc Qty

## Loc Code

ST355

199

112243

139

119017

60

119017 S

AN960G416

washer

NAS1149C0463R

Purchased

No

110

Each

0.0000

0

1

119097 S

D3413-1

Ring

Manufactured

No

110

Each

73.0000

0

1

2B

12/05/23

## Location

## Loc Qty

## Loc Code

ST420

4

79233

4

ST464

69

76754

1

80224

7

83307

41

83867

20

80224 S

# Picklist Print

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Work Order ID: 83023  
Parent Item: D206-642-211  
Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

**D2712**

Set Screw

Manufactured No

110 Each 855.0000

**10**

10

✓ JB

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST017	805	
79585	105	79585
81871	200	
83559	250	
84433	250	

**D2884**

Saddle Spacer

Manufactured No

110 Each 83.0000

**2**

2

✓ JB

Location

Loc Qty

Loc Code

FG	10	
29453	10	
ST020	73	
76751	73	76751

**D2885**

Saddle Spacer

Manufactured No

110 Each 74.0000

**2**

2

✓ JB 12/05/23

Location

Loc Qty

Loc Code

FG	10	
29199	10	
ST020	64	
76752	64	76752

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Shop Packet Print

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4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1	1	1	1	1	X		D206-642-241	SKIDTUBE I
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
1	1	1	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(3)</sup>
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG <sup>(1)</sup>
2B					18		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH I
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH I
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH I
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH I
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT I
11	16	16	16	16			D2652	BUSHINGI
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)I
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)I
13	4	4	4	4			AN5-7A	BOLT I
14	4	4	4	4			AN5-11A	BOLT I
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516) I
16	12	12	12	12			AN4-6A	BOLT I
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416) I
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)I
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT I
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)I
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)I
34	1	1	1	1			AN4C5A	* BOLT I
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)I
36	1	1	1	1			D3413-1	RING (REPLACES D2655) I
37	10	10	5	5			D2712	SET SCREW I
38	2	2	2	2			D2884	SADDLE SPACER I
39	2	2	2	2			D2885	SADDLE SPACER I

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS

(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: 0

Date: 11.06.15